

TECHNATIK® A COLUMBIA MACHINE, INC. COMPANY

PLANETARY MIXERS

www.techmatik.com





PLANETARY MIXERS

The SPM series of planetary mixers from Techmatik ensure a short mixing cycle. Precise mixing is obtained by using an optimum number of different types of blades (agitators and side, upper and corner scrapers). The high homogeneity of the mix is achieved by means of a highspeed rotor called a wirbler, while the wear-resistant, easy-to-replace lining guarantees a reliable operation of the mixer for years to come.

Choose mixers by TECHMATIK!



Reliable and durable design



Manufactured by Techmatik



Short mixing cycle



Precise mixing of concrete



Wirbler for high homogeneity of the mix



Easy to maintain



Easy replacement of wear par



Planetary gear immersed in oil bath to prevent overheating



Integrated hydraulic station



Use of top-quality components



Fast discharge system



Quality control at every production stage



Safe operation



Quiet



Reliable service department



Global support



MIXER DESIGN

INTEGRATED HYDRAULIC STATION

For a compact design and optimum footprint in the concrete-mixing plant.

PLANETARY GEAR

For quiet and smooth running

MIXER DRUM

Equipped with mixing arms and entirely covered with wear resistant steel lining.

DISCHARGE

The mixer can have up to 4 hydraulically-opened discharges with emergency manual opening.

MOTOREDUCERS

Reliable and proven motoreducers from well-known suppliers. The number and power output of motoreducers is selected according to the mixer size.

SIGHT-GLASS

For continuous monitoring of the mixing process.

CLEANOUT HATCH

A wide hatch provides easy access to the inside of the mixers, facilitating its maintenance and washing. The hatch has a safety system to prevent the opening of the hatch while the machine is running.

WATER SYSTEM

Equipped with a water valve and flowmeter. The system is shielded with guard panels.

MIXING ARMS

Precise mixing due to an optimum number of mixing blades. The mixer may be optionally equipped with a wirbler – a high-speed agitator for improved homogeneity of the mix.

MOISTURE PROBE

To help maintain the desired moisture content in the mixed substance.

TECHNICAL DATA









MIXERS	SPM-375	SPM-500
BATCH CAPACITY	375/600 [l/kg]	500/820 [l/kg]
UNIT CAPACITY PER CYCLE	0,25 [m³]	0,33 [m³]
MINIMUM BATCH SIZE	150 [kg]	200 [kg]
MIXER WEIGHT	3100 [kg]	3200 [kg]
DRIVING POWER (SPMW - WIRBLER)	9,2 (+11) [kW]	15 (+11) [kW]
NO. OF DISCHARGES	1	1
TOTAL WEIGHT INCLUDING MOTOR	2220 [mm]	2220 [mm]
MIXER HEIGHT INCLUDING SUPPORTS	1325 [mm]	1325 [mm]
MIXER HEIGHT WITHOUT FLANGED SUPPORTS	920 [mm]	920 [mm]
MAXIMUM TOTAL DIAMETER	1940 [mm]	1940 [mm]
MIXER HEIGHT	690 [mm]	690 [mm]
INTERNAL DIAMETER OF MIXER	1560 [mm]	1560 [mm]
NO. OF MIXING STARS	1	1
NO. OF AGITATOR BLADES	2	2
NO. OF UPPER SCRAPERS	-	-
NO. OF SIDE SCRAPERS	1	1
NO. OF CORNER SCRAPERS (SPMW - WIRBLER)	1 (wirbler)	1 (wirbler)

SPM-750	SPM-1125	SPM-1750	SPM-2250	SPM-3000	SPM-3750
750 / 1200	1125 / 1800	1750 / 2800	2250 / 3600	3000 / 4800	3750 / 6000
[l/kg]	[l/kg]	[I/kg]	[l/kg]	[I/kg]	[I/kg]
0,5	0,75	1,15	1,5	2	2,5
[m³]	[m³]	[m³]	[m³]	[m³]	[m³]
300	450	700	900	1200	1500
[kg]	[kg]	[kg]	[kg]	[kg]	[kg]
4100	4230	7350	7370	8900	1 3600
[kg]	[kg]	[kg]	[kg]	[kg]	[kg]
2x9,2 (+15)	2x15 (+15)	2x22	2x30	2x37	2x55
[kW]	[kW]	[kW]	[kW]	[kW]	[kW]
1	1	1	1	1	1
2340	2440	2740	2860	2920	3275
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
1520	1520	1690	1690	1 720	1865
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
1020	1020	1150	1150	1160	1335
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
2200	2200	3000	3000	3220	3785
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
735	735	900	900	900	1030
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
1986	1986	2680	2680	2900	3455
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
1	1	2	2	2	2
2	2	4	4	4	6
1	1	2	2	2	2
1	1	1	1	1	2
1 (wirbler)	1 (wirbler)	2	2	2	2

ADDITIONAL ACCESSORIES

WIRBLER

A high-speed agitator for improved homogeneity of the concrete mix

ADDITIONAL DISCHARGES

For handling many production lines (up to 4 in total)

INDIVIDUAL CONTROL SYSTEM

With the possibility to connect to the control system of the plant

SKIP

Compact loading of the mixer without using the conveyor

MOTOREDUCER COOLING SYSTEM

For the safe running of the gear in a hot climate

SIGHT-GLASS

For continuous monitoring of the mixing performance

GUARANTEE

Possibility to extend the guarantee up to 8 years $\,$



WIRBLER



The high-speed agitator used in concrete top layer mixers ensures high homogenization and reproducibility of the mix, while reducing the production time. It is especially crucial for the production of decorative top layers e.g. Colormix.



Improved homogeneity of the concrete mix



Shorter mixing times



Reproducibility of colors of the concrete mix



Savings on cement



Less production waste

SKIP





The use of the skip enhances the functionality of the mixer, allowing it to run without the need to use a band conveyor. With the skip, the mixing assembly is compact. The skip drive has a protection against the rope rupture (safety brake) for the safe stopping of the bunker.

CONCRETE BATCHING PLANTS



They are designed for the production of concrete used in wet casting. Concrete is produced in concrete batching plants automatically with full visualization of all the production process stages. A concrete batching plant consists of: raw material storage facilities and conveying equipment, concrete mix making machines and a control system. The concrete mix is transported to the production line or other conveying equipment.

APPLICATIONS OF MIXERS

Lightweight concrete (expanded clay, pumice etc.)

Techmatik mixers are universal and can be used in a variety of production processes for making the following mixes:

- Precast concrete
- Ready-mix concrete
- For precast products
- Wet cast concrete
- Self-compacting concrete

- Dry concrete mortars
- Chamotte
- Earth
- Chemical products
- Different types of dry mixes e.g. fertilizers or





Raw material

batching equipment



Raw material storag facilities
 Multi-chamber aggregate storage tank
Cement silos

- Raw material and concrete conveying equipment
- er Batching band conveyors
 - Screw conveyors
 - SKIP charging truck
- ors V
 - Weighing band conveyor

Cement weighing

- Water weigher
- Dye batcher
- Chemical batcher

Concrete making machines Control system

- Planetary mixers
- Control panels with the production process visualization
- Control cabinet
- Dedicated control software





ADRESS

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